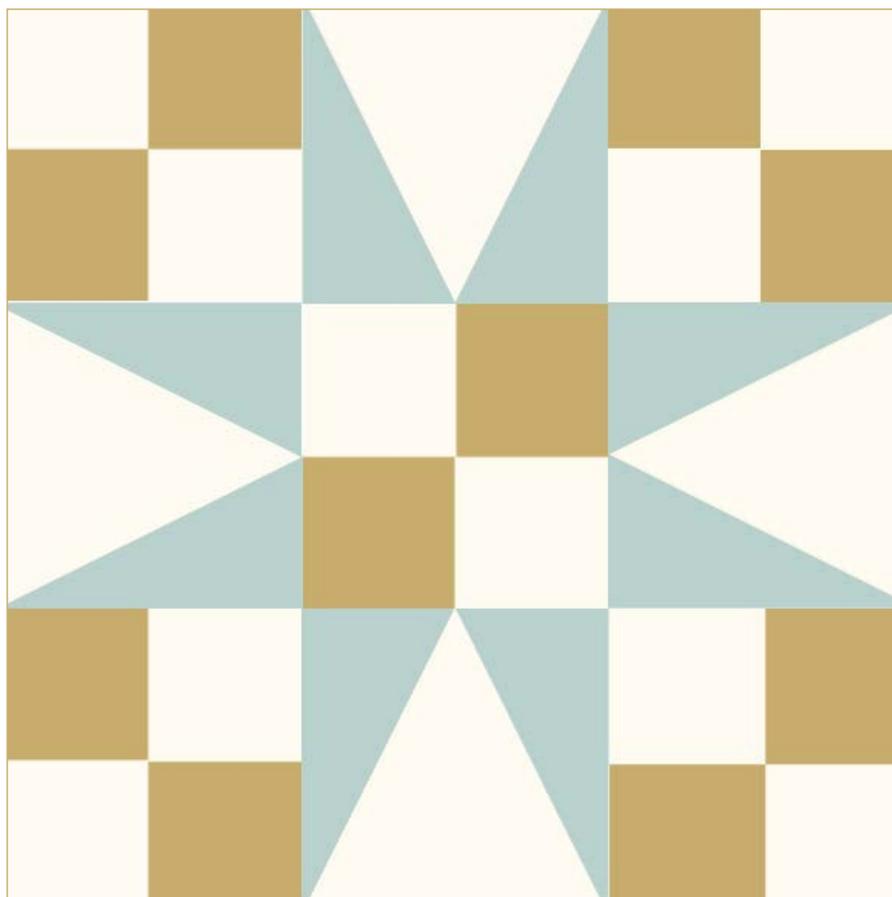


The 54-40 or Fight Quilt Block Pattern

(Makes a 9" Finished block)



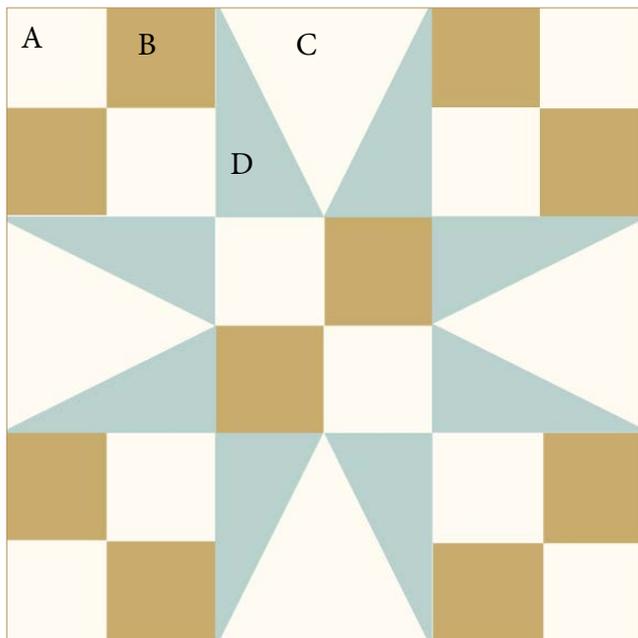
Skill level: Intermediate

A block pattern from

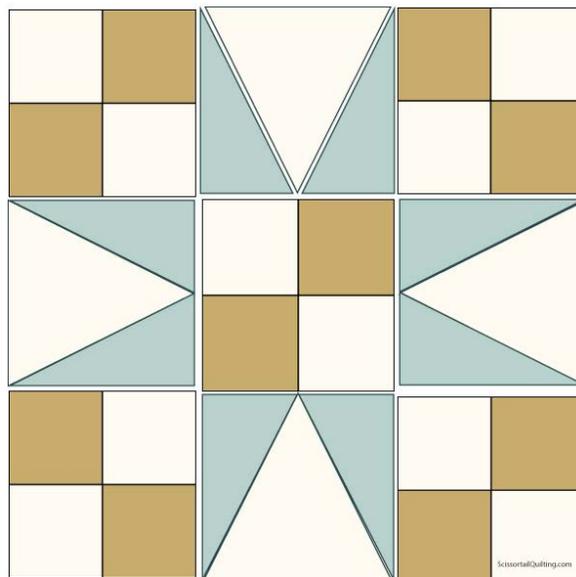
The Scissortail Quilting Company

www.scissortailquilting.com

The 54-40 or Fight Quilt Block Pattern



Exploded version:



In the exploded version (upper right image) you can see that this block is a nine-patch, comprised of five 4-patch units and four V-Block units. We will make the 4-patches using strip sets, and the V-Blocks using paper piecing. If you are unfamiliar with paper piecing, please see the [instructions on my website](#).

Cutting Chart:

		Subcut?	9"
Piece A Cut 1 WOF Strip		Not yet!	2"
Piece B Cut 1 WOF Strip		Not yet!	2"
Piece C Cut 4 Squares		No	3 1/2"
Piece D Cut 4 Rectangles		Yes, cut on the diagonal	4" x 2.5"

Make V-block Units

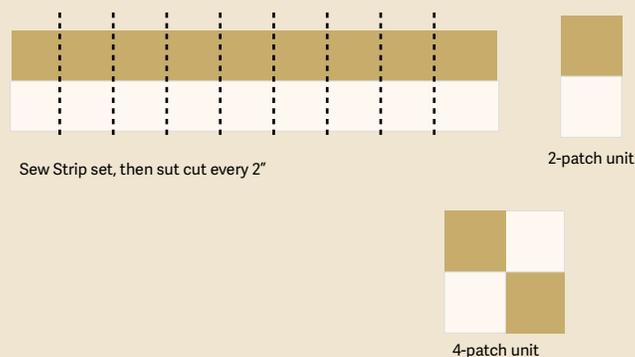
Follow the instructions on page 2 to make the V-blocks.

Assemble the Block:

Once all of your 4-patch and V-block units are made, arrange them as shown in the diagram above. Sew each row of units together, then sew all the three of the rows together to form the block. Your final product should measure 9.5". When you sew it into a quilt, it will measure 9".

Make 4-patch Units

Sew your A and B strips together along the long edges using a 1/4" seam. Subcut your strip set into 10 2" wide 2-patch units, each containing an A and B square. Now sew pairs of 2-patch units together to make 5 four-patch units. [For more specific instructions, see the 4-patch tutorial on the website.](#)



PAPER PIECING TEMPLATES FOR V-BLOCK UNITS

PRINT AT 100% ACTUAL SIZE. DO NOT "SCALE" OR "FIT TO PAGE" WHEN PRINTING. IF PRINTED CORRECTLY, TEST BLOCK AT RIGHT SHOULD MEASURE EXACTLY 1" AND PAPER PIECING UNITS BELOW SHOULD MEASURE 3.5" (INCLUDING SEAM ALLOWANCES).

TEST
BLOCK
1"

Lay piece C wrong sides together with paper template.
Next attach D Pieces, making sure you trim and press open after sewing each one. Once entire V-block unit is sewn, trim to 3.5" square.

